TECHNICAL INFORMATION

AND

SERVICE DATA



Models 517-M & 717-C

FOUR VALVE, ONE BAND

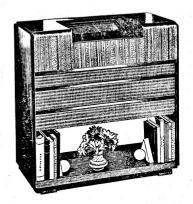
A.C. OPERATED SUPERHETERODYNES

ISSUED BY

AMALGAMATED WIRELESS (A/SIA.) LTD.



517-M



717-C

ELECTRICAL SPECIFICATIONS.

FREQUENCY RANGE1600-540 Kc/s (187.5-555M)	VALV	E COMPLEMENT:	LOUDSPEAKE
	(1)	6A8G Converter	Model 517-1 5 inch-cod
INTERMEDIATE FREQUENCY455 Kc/s	- (1)	6769 Converter	Transformer
POWER SUPPLY RATING200-260 volts	(2)	6G8G I.F. Amp., A.F.	V.C. Imped
50-60 C.P.S. (Models are produced with other		Amp., 2nd Det., and	
voltage and frequency ratings)		A.V.C.	Model 717-0 7 inch—cod
POWER CONSUMPTION45 watts	(3)	6V6GT Output	Transformer V.C. Imped
DIAL LAMPS 6.3 volt, 0.25			400 C.P.S
Amp. M.E.S.	(4)	5Y3GT Rectifier	Undistorted P

R:

le number AA17

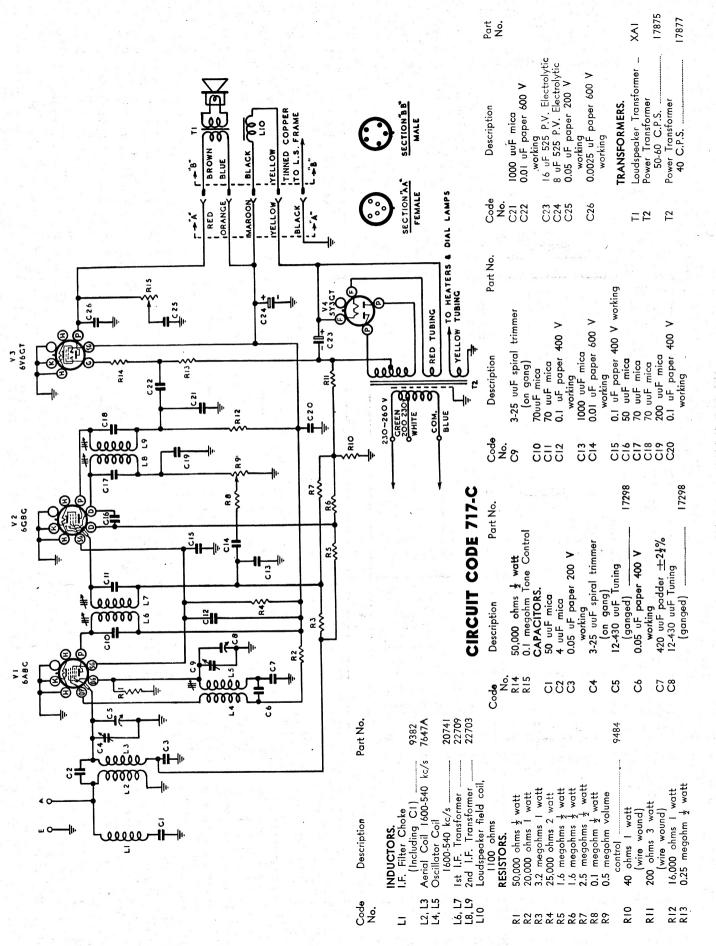
XA2 lance 3 ohms at

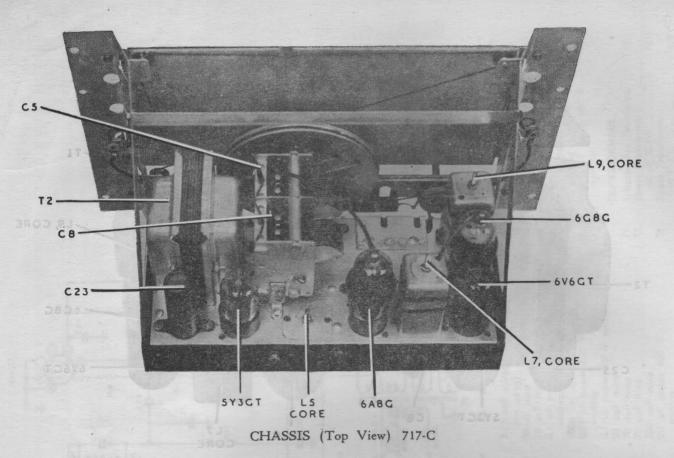
le number AW19 XAI ance 3 oh is at

ower Output: 3 watts.

MECHANICAL SPECIFICATIONS.

Cabinet Dimensions (inches)	Height	Width 12 3	Depth	Weight (nett lbs.)	16
717-C	28	28	12	717-C	51
Chassis Base Dimensions (ins.)	2	101/2	5 1 / ₂		
Carton Dimensions (inches)				Cabinet Finish	
517-M	81	134	734	517-M	Moulded Plastic
717-C	29	29	13	717-C	Walnut Veneer





C25 L2,L3 R8 RIZ L8 CORE' C21-CZ C16 -C19 -R13 -RIO R6-C3 C14-C13 -RII R14-R5 R7 C6 C20 RI R4 R3 C26 C15 R2 L4,L5

CHASSIS (Underneath View) 717-C

L6 CORE

GENERAL DESCRIPTION.

The models 517-M and 717-C are mantel and console models respectively.

The 517-M is housed in an attractively designed moulded cabinet which is produced in four colours—Ivory, Walnut; Green and Burgundy. Features of design include: Tropic-proof construction, automatic volume control, magnetite

cores in I.F. transformers and oscillator coil, spiral trimming capacitors mounted on the tuning capacitor.

Features of model 717-C are similar to those of model 517-C but uses a straight-line edge lighted dial with metropolitan stations printed in $\frac{1}{8}$ " high characters.

ALIGNMENT PROCEDURE.

Manufacturer's Setting of Adjustments.

The receiver is tested by the manufacturers with precision instruments, and all adjusting screws are sealed. Realignment should be necessary only when components in tuned circuits are repaired or replaced, or when it is found that seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

For all alignment operations, connect the "low" side of the signal generator to the receiver chassis, and keep the

generator output as low as possible to avoid A.V.C. action. Also, keep the volume control in the maximum clockwise position.

Testing Instruments.

- (1) A.W.A. Junior Signal Generator, type R3911 or
- (2) A.W.A. Modulated Oscillator, type J6726. If the modulated oscillator is used, connect an 0.25 megohm non-inductive resistor across the output terminals.
- (3) A.W.A. Output Meter, type 2M8832.

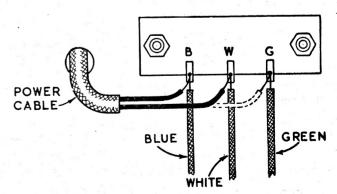
ALIGNMENT TABLE.

Order	Connect "high" side of generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for maximum peak output.	
1 2 3 4	6A8G* 6A8G* 6A8G* 6A8G*	455 Kc/s 455 Kc/s 455 Kc/s 455 Kc/s	540 Kc/s 540 Kc/s 540 Kc/s 540 Kc/s	L9 Core L8 Core L7 Core L6 Core	
	Repeat the above	adjustments until the	maximum output is obto	ined.	
5 6 7	Aerial Terminal Aerial Terminal Aerial Terminal	600 Kc/s 1,500 Kc/s 1,500 Kc/s	600 Kc/s 1,500 Kc/s 1,500 Kc/s	L.F. Osc. core adj. (L5)† H.F. Osc. adj. (C9) H.F. Aer. adj.‡	
	Re	peat adjustments 5, 6	and 7.		

*With grid clip connected. An 0.001 uF Capacitor should be connected in series with the high side of the test instrument. †Rock the tuning control back and forth through the signal. †C5 in model 517-M; C4 in model 717-C.

CONNECTION TO POWER SUPPLY.

The receiver should not be connected to any circuit supplying other than alternating current from 200-260 volts and at the frequency stated on the label within the cabinet. The power supply connections are shown in the accompanying diagram. For 200-230 volts operation connect to B and W, and for 230-260 volts to B and G.



CHASSIS REMOVAL.

Model 517-M. Remove two screws from underneath the cabinet and withdraw the chassis.

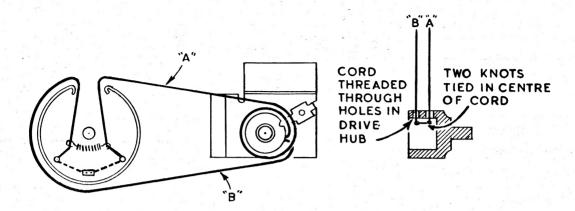
Model 717-C. First remove the control knobs and felt washers—each knob is held by a set screw.

The chassis is held in the cabinet by four winged nuts—one at each corner of the dial frame assembly. Removal of these nuts enables the chassis to be withdrawn from the cabinet.

DIAL POINTER ADJUSTMENT.

Model 517-M. To shift the position of the dial pointer, loosen the set screw in the combined tuning control and pointer, move the control in the required direction and re-tighten the set screw.

Model 717-C. The dial pointer is held in position on the drive cord by two rubber lined clips. To alter the position of the pointer, lossen the two holding clips slightly and move the pointer in the required direction. It is important to reclamp the clips after any adjustment of the dial pointer.



DRIVE CORD REPLACEMENT.

Model 517-M. First remove the stop bracket and drive hub. Tie two knots in the centre of a replacement drive cord (cord approximately 16" long) and thread through the holes in the drive hub, as shown in the accompanying diagram. Then, replace the hub and stop bracket. Turn

the drive hub to its extreme clockwise position and bring the tuning gang plates into full mesh. Now replace the drive cord by following the route as shown in diagram.

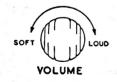
Model 717-C. Follow the diagram which is affixed to the back of the dial frame assembly. This shows the route of the cord and the method of attachment.

CONTROLS Model 517-M

The controls consist of two knobs mounted concentric with the dial, the larger one being a combined tuning

control and pointer whilst the smaller knob is the volume control.

CONTROLS 717-C







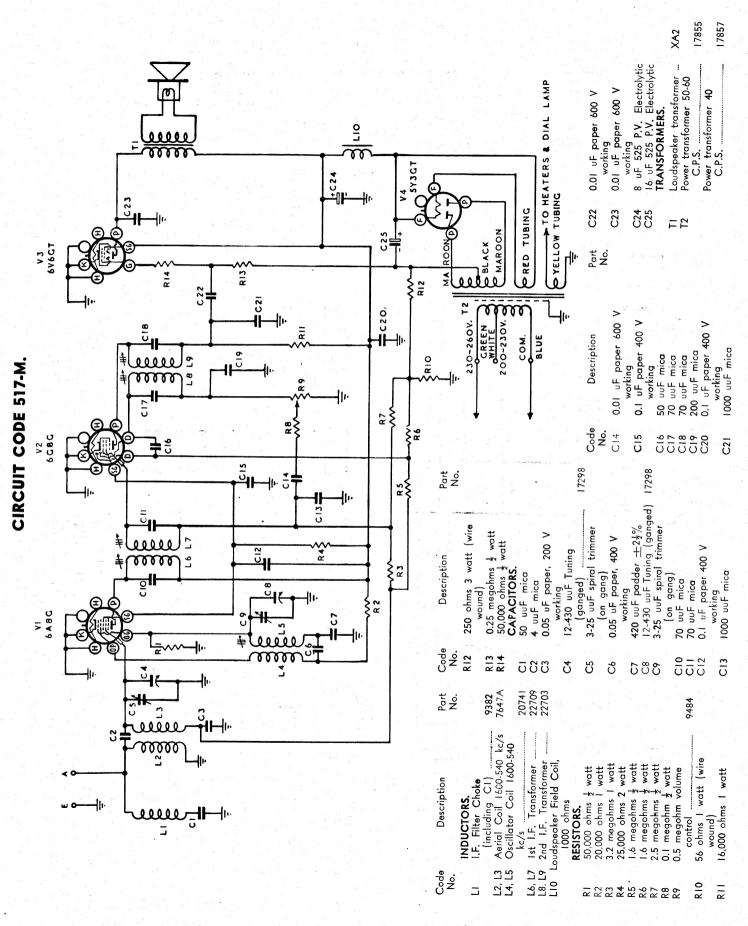
SOCKET VOLTAGES MODEL 517-M.

Valve	Cathode to Chassis Volts	Screen Grid to Chassis Volts	Anode to Chassis Volts	Anode Current mA	Heater Volts
6A8G Converter	0	85	250	2.0	6.3
Oscillator	-	-	150	4.0	-
6G8G Det, I.F. A.M.P.					
A.F. AMP., A.V.C	0	85	150*	5.5	6.3
6V6GT Output	0	250	240	30	6.3
5Y3GT Rectifier	300	_	300 RMS,	_	5.0
			A.C.		

Volts across resistors R10 and R12—16 Volts across resistor R10—3.0

Total H.T. Current—55mA

*Calculated from measured current. An ordinary voltmeter will register a lower value. Measured with no signal input.



SOCKET VOLTAGES MODEL 717-C.

Valves	Cathode to Chassis Volts	Screen Grid to Chassis Volts	Anode to Chassis Volts	<i>8</i>	Anode Current mA	Heater Volts	
6A8G Converter	0	100	255		3.0	6.3	
· Oscillator	-	<u> </u>	155		4.0	_	4 7 44 44
6G8G Det., I.F. AMP.							
A.F. AMP., A.V.C	0	100	140*		7.5	6.3	
6V6GT Output	0	255	240		35	6.3	
5Y3GT Rectifier	330	_	330 RMS		_	5.0	* 4 3
			A.C.				

Volts across resistors R10 and R11—15
Volts across resistor R10—2.5
Total H.T. Current—60 mA
*Calculated from measured current. An ordinary voltmeter will register a lower value.
Measured with no signal input.

MECHANICAL REPLACEMENT PARTS.

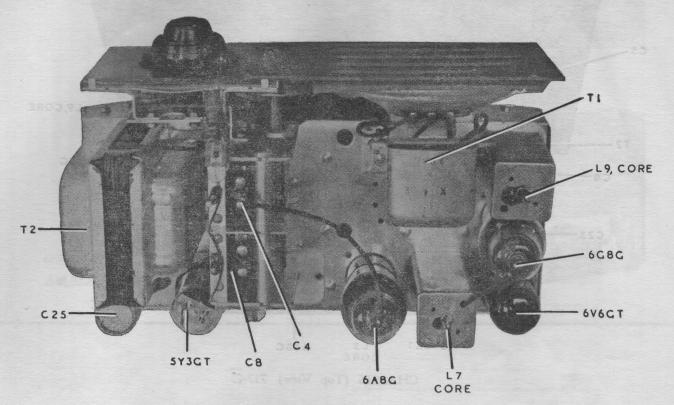
ltem	Part No.	Item	*** Sold # 1.5	Part No.
Cabinet		Dial Scale	Assembly	
517-M	22450	517-M	****	22574
717-C	C84	717-C		20343-C
Cable, Power	15916	Drum, Dri	ve (717-C only)	22542
Cable, Speaker (717-C only)	22712	Knob		1 11 14
Chassis, End		517-M	Pointer	22448
517-M Right Hand			Volume Control	22449
Left Hand	22563	717.0		4500
717-C Right Hand	22597	/1/-C .		4589
Left Hand	22598	Socket, V	alve	4704
Clip, Grid	5793 M	Strip, tag	. 5 way	22578
Dial Scale ·			5 way	
517-M22	576 or 2330 6		5 way (717-C only)	19609
717-C22	2628 or 23315	Terminal,	aeria	17717

D.C. RESISTANCE OF WINDINGS.

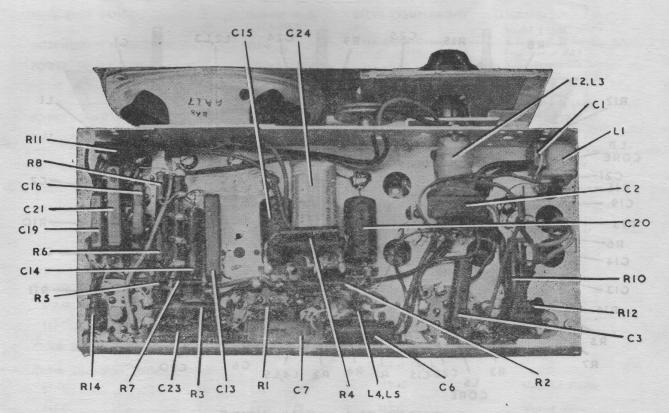
Winding	D.C. Resistance in ohms
Aerial Coil Primary (L2)	18
Secondary (L3)	4
Oscillator Coil	
Primary (L4)	1.5
Secondary (L5)	5.5
I.F. Transformer Windings	7
I.F. Filter (LI)	17.5*
Power Transformer (T2)	A Property of the Control of the Con
Primary	25
Secondary	600
Loudspeaker Input	
Transformer (TI)	
XA2 Primary	525 or 430
XA2 Secondary	44 Table 10 Table 11
XAI Primary	525 or 430
XAI Secondary	†

The above readings were taken on a standard chassis, but substitution of materials during manufacture may cause variations, and it should not be assumed that a component

is faulty if a slightly different reading is obtained.
*In some receivers this reading may be as high as 60 ohms.
†Less than I ohm.



CHASSIS (Top View) 517-M



CHASSIS (Underneath View) 517-M